

Abstract of the Invention

A hot melt moisture cure polyurethane adhesive composition includes at least one polyurethane prepolymer. The prepolymer includes the reaction product of a

polyol component and a polyisocyanate component. The polyol component includes

- a) at least one amorphous polyester polyol comprising the reaction product of neopentyl glycol, hexanediol and at least one of phthalic anhydride and phthalic acid;
- b) at least one liquid polyester polyol having a viscosity of greater than about 10,000 cps at 80°C; c) at least one crystalline polyester polyol having a melting point of from

about 40°C to about 120°C; and d) at least one thermoplastic polyurethane.